



HILUX

MAY 2020 PRODUCTION ONWARDS

Part No: PZQ2889040

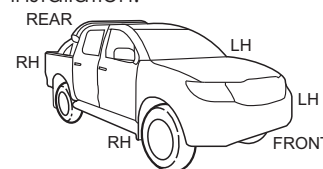
Fitting Time: 30 minutes

Tub Step

Fitting Instructions

General Notes

- Read through the fitting instructions before installation of accessory.
- Always install the accessory following the fitting instructions. Failure to do so may cause damage to the vehicle or the accessory.
- Ensure all recyclable discarded vehicle/accessory components and packaging are recycled following local recycling regulations.
- It is always recommended that this accessory is fitted by a qualified Toyota Technician.
- Safely store and protect any removed vehicle components.
- Ensure all bare metal surfaces are protected using Automotive Bare Metal Primer and touch-up paint.
- Remove all metal swarf and dust from all vehicle surfaces if surface is used for accessory installation.
- For the purpose of these instructions, vehicle sides noted (left hand side, right hand side) is always referenced in relation with the front of the vehicle as facing forwards.



Safety Notes

- Check that all work practices comply with safety standards.
- Please wear appropriate clothing and use safety equipment.



Fitting Time



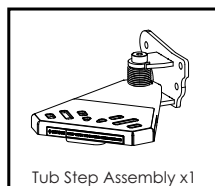
30 minutes

Bill of Materials

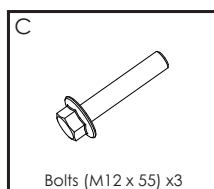
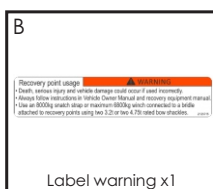
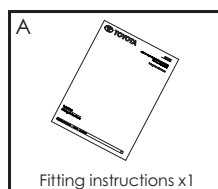
Item	Component Name	Part No.	Qty	Torque
1	Tub Step Assembly	PZQ2889040	1	—
2	Fitting instructions	—	1	—
3	Label warning	—	1	—
4	Bolt M12 x 55	—	3	150Nm

– Parts Supplied

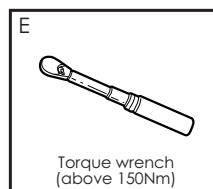
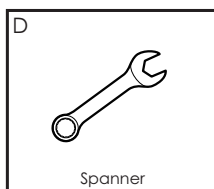
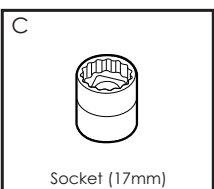
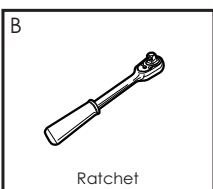
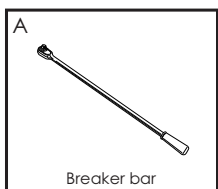
Main Carton



Fitting Kit - Bag



– Tools and Materials Required



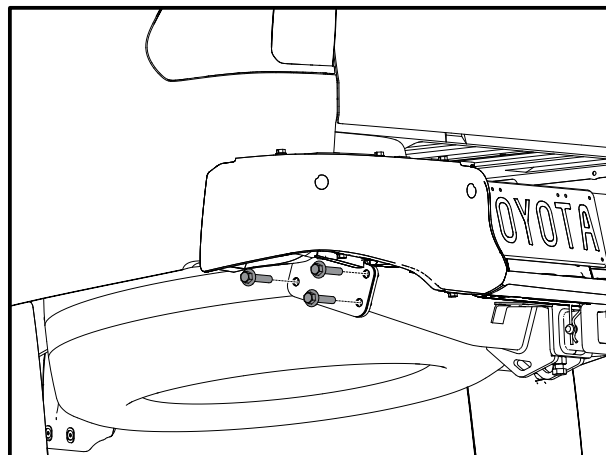
– Step 1 - Remove Existing Towbar Bolts

- Hold nut side with 17mm spanner.
- Loosen **bolt side**, using breaker bar with 17mm socket.
- Continue to loosen **bolt side** with ratchet with 17mm socket.
- Remove and discard 3 x M12 x 55 Bolts.
- Keep M12 flange nuts for tub step assembly (Step 4).

Important



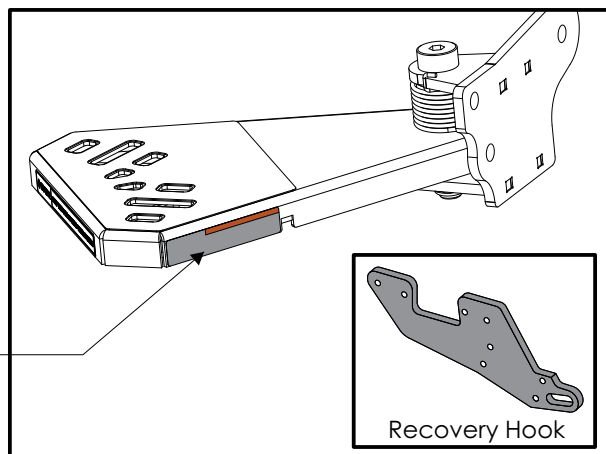
Tub Step is fitted to LHS of the vehicle only.



– Step 2

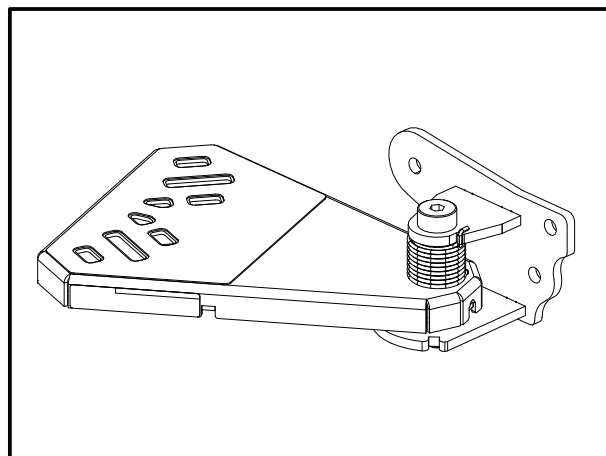
- If recovery hook is fitted, apply label warning (**item 3**) to position as shown.

Warning label (item 3)



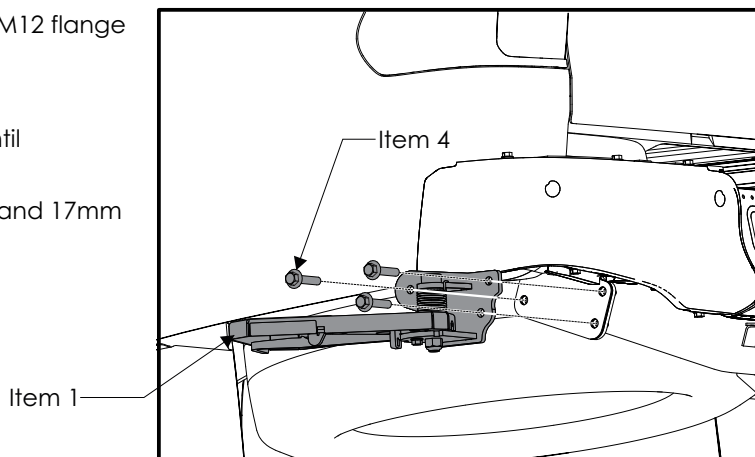
– Step 3

- Ensure tub step is in stowed position as shown prior fitting.



– Step 4 - Fit Tub Step to Vehicle

- Locate and hand tighten M12 X 55 bolts (**item 4**) to M12 flange nuts.
- Hold nut side with 17mm spanner.
- Tighten bolt side, using ratchet with 17mm socket until resistance is felt.
- Complete tightening bolt side using torque wrench and 17mm socket to 150Nm, using alternating pattern.
- Perform a secondary torque check.



– Step 5

- Check operation of tub step.

Important



Step must return to stowed position under spring load.

