

SCANIA NTG 2024+ StoneGuard

SGP104B - INSTALLATION INSTRUCTIONS:

PLEASE READ INSTRUCTIONS COMPLETELY BEFORE INSTALLATION.

Installation of 'A' Pillar Brackets

1. Open the bonnet/grill of truck.
Open each side faring to access the bolt that holds each 'A' pillar cowling
2. Remove each cowling bolt. (**Fig.1**)

Pry off the plastic pillar cowling (held on by the 5 pins shown in **Fig. 2**) and remove pillar cowlings from the truck cab



FIG. 1



FIG. 2

3. See cowling image **Fig.2**. Identify the two pins and corresponding holes in the cab 'A' pillar
4. Drill the existing 2 holes in the 'A' pillar out to 9mm, using 9mm drill bit.
5. Apply rust preventative to the freshly drilled holes
6. Install and firmly set the supplied M6 Nutserts to the two holes on each side of the cab.
7. Remove and discard the two locating pins from the plastic cowling (Fig.2)
8. Drill through the plastic cowling with pilot drill in original pin positions
Drill the cowling out to final 13mm hole size. De-bur any rough edges on the plastic
9. Refit the plastic cowlings to the truck cab 'A' pillars
- 10.
11. Loosely Attach the stoneguard to the 'A' pillars.
Do not fully tighten yet.
(**Fig. 3**)

Assembly sequence:

- Spacer in hole of cowling
- Stoneguard
- M6 spring washer
- M6 x 30mm machine screw



FIG. 3

Installation of Front Support Bracket

12. Identify the 'star' bolt below the centre of the windscreen shown in Fig.4. Loosen 10mm but do not remove this bolt. This will allow better access to install the support bracket.

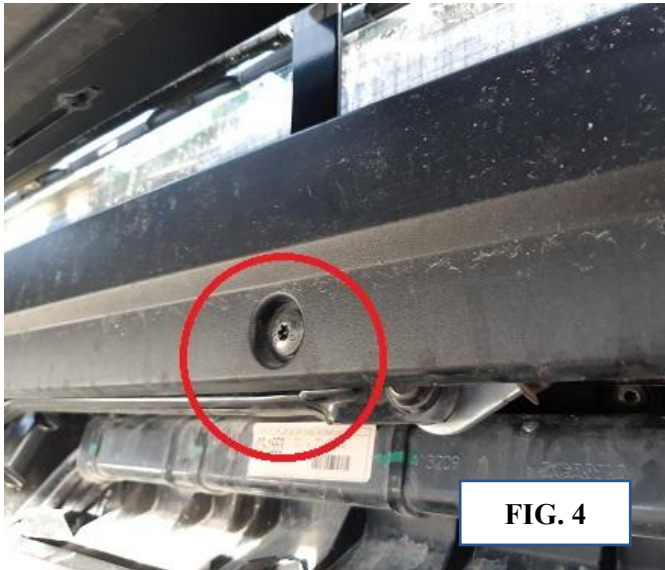


FIG. 4



FIG. 5

13. Offer the support bracket (Fig. 5) down in behind the plastic cowling above the bolt loosened in 11.
14. Locate the M6 hole in the truck just behind plastic.
15. Fasten the support bracket with supplied M6 x 30mm stainless machine screw, washers and nyloc nut. Insert the supplied spacers into the stoneguard to prevent the stoneguard being crushed.
16. Fasten the support bracket to the stoneguard
17. Re-fasten the front 'star' bolt.
18. Carefully open the bonnet and take note of the bonnet handles as they approach the stoneguard. The handles should sit evenly between the recess cutouts in the stoneguard rail.
19. Tighten the M6 machine screws on each pillar. Secure firmly.
20. Adjust the stoneguard by adjusting to left or right to ensure it sits evenly around the handles.

