

FITTING GUIDE FIT1189

PLEASE READ COMPLETELY BEFORE PROCEEDING

IVECO STONEGUARD SG682/SG683/SG684

MADE IN NEW ZEALAND

1. Remove plastic cowling from exterior of cab 'A' pillars
2. Identify the oval indentation in the pillar
3. Measure down 20mm from base of oval indentation
4. Measure in 25mm from edge of door pillar



5. Drill with 3mm pilot drill, then drill out to 9.5mm
6. Clear away all swarf and apply rust protectant to all raw steel.
7. Insert the captive nut / riv-nut and pull up firmly.
This is the TOP hole for the stoneguard.
8. Offer the stoneguard to the cab and temporarily fasten the stoneguard using the top mounting hole in the stoneguard
9. Align the stoneguard parallel with the pillar and mark the lower stoneguard mounting holes
10. While the stoneguard is held in position, open the bonnet and check that it just stops under the stoneguard. Adjust the stoneguard slightly if required.

11. Remove the stoneguard
12. Drill the lower mount holes. Apply rust protectant. Firmly crimp riv-nut as done previously.
13. Fit stoneguard and firmly tighten supplied hardware.
14. The truck plastic cowling needs to be trimmed before reinstalling over the stoneguard. You can refit the cowling without trimming, however there will be a bulge in the cowling.
15. To trim the cowling; Measure up 43mm from the bottom of the cowling.



16. Using a sharp craft knife. Cut a notch 8mm in from the edge. Total length of the notch is 280mm
17. Refit the cowlings to the truck pillars.