

FLOCK

Flock is a high-quality heat transfer rayon material based on viscose fibers or polyamide fibers. The brilliance and texture are due to high fibre density. Flock is based on ecologically harmless raw material and is free of PVC and plasticizer, in accordance to Oeko-Tex® Standard 100 class I.

Flock can be used for lettering on clothes such as uniforms, sport & leisure wear as well as for textile design.

We recommend using a 60° blade. After weeding the cut flock is transferred by heat press. The PET liner should be removed cold. Afterwards we recommend pressing the material for another 2 seconds with the same parameters.

Flock has an excellent wash resistance of +60°C. After washing the flock surface is not affected with adherent fibres / fluff.

Flock requires extra care, time and attention when weeding (compared with standard materials). You will notice a fluffy residue on the backing once weeded, however this will not press or transfer onto the garment.

Flock bonds well to cotton, cotton/polyester-mixtures, natural and synthetic clothes. NOT suitable for nylon.

Guarantee for secure and long-lasting bond of Flock is only given when following the specified temperature and pressure conditions. We recommend evaluation on test material.

Due to the various influences which occur from production and transfer of plotter lettering, consistency of the carrier materials and also washing and cleaning conditions, product liability can only cover the unprocessed material.



60° Blade
Recommended



Cut this material in
mirror image



160°C



medium pressure



15 seconds
Repress 2 seconds



Peel Cold



Wash warm (60°C) inside
out. Tumble Dry normal.
Do NOT dry clean. Do Not
Bleach



Layering not
recommended



Iron inside out. Do
not iron directly onto
transfers.



well to cotton, cotton/
polyester-mixtures,
natural and synthetic
clothes.



Application Tape not
required.

Standard dimensions: 500mm x 25m

TRANSFER FILM	ADHESIVE	THICKNESS	LINER
Viskose-Rayon (Standard colours) Polyamide (Neon colours)	Copolyester-hotmelt	500 microns +/- 5 %	PET-film, self adhesive

CODE	PRODUCT	SIZE	300mm	1m	2-9m	10m+	Full Roll/m	Full Roll
AF	Flock Black and White	500mm	\$7.62	\$22.86	\$21.26	\$19.78	\$18.40	\$460.00
AF	Flock Standard Colours	500mm	\$8.70	\$26.09	\$24.27	\$22.58	\$21.00	\$525.00
AF	Flock Neon Colours	500mm	\$9.94	\$29.82	\$27.74	\$25.80	\$24.00	\$600.00



AF5601
White



AF5602
Black



AF5603
Navy Blue



AF5604
Dark Green



AF5605
Light Blue



AF5606
Royal Blue



AF5607
Green



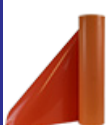
AF5608
Red



AF5610
Yellow



AF5612
Grey



AF5615
Orange



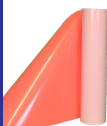
AF5620
Brown



AF5621
Lime Green



AF5622
Ice Blue



AF181
Neon
Orange



AF241
Neon Pink



AF401
Neon Green



AF4101
Neon Yellow